

18. A method according to claim 16, wherein the components of the gluing system are separately applied, in the form of strands, in optional order, onto the substrate.

19. A method according to claim 18, wherein the later applied strands of one component substantially overlap the corresponding previously applied strands of the other component(s).

20. A method according to claim 19, wherein the hardener component is applied in the form of strands on top of the resin component applied in the form of strands.

21. A method according to claim 18, wherein the later applied strands of one component do not overlap the corresponding previously applied strands of the other component(s).

22. A method according to claim 18, wherein the later applied strands of one component do not contact the corresponding previously applied strands of the other component(s).

23. A method according to claim 16, wherein the hardener comprises volatile acid in an amount of 10-30% by weight.

24. A method according to claim 16, wherein the weight ratio of hardener to resin is 1:3,5-1:2.

25. A method according to claim 16, wherein the resin component is selected from the group of melamine-urea-formaldehyde, urea-formaldehyde, or melamine-formaldehyde resins.

26. A method according to claim 16, wherein the hardener comprises a filler in an amount of less than 10% by weight.